

LISTING OF THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) A tool for the cutting machining of precision bores in workpieces, with comprising:

[[-]] at least one geometrically defined cutting edge which includes a first machining step,
and with

[[-]] at least one honing strip having geometrically undefined cutting edges and which
includes, characterized in that

[[-]] ~~the at least one cutting edge is assigned to a first machining step, and~~

[[-]] ~~the at least one honing strip is assigned to a second machining step; [[,]] so that~~

[[-]] wherein the first machining step and the second machining step are operable to
perform assigned different types of machining, and ~~in that~~

[[-]] ~~the~~ first machining step ~~(9^a)~~ has at least three support regions which are arranged at
a distance from one another in ~~the~~ a circumferential direction and are designed and arranged such
that they are supported on the wall of the precision bore during the machining of the ~~latter~~ precision
bore.

2. (Currently Amended) The tool as claimed in claim 1, wherein ~~characterized in that~~ at
least one of the support ~~region can be implemented by means of~~ regions comprises a circularly
ground chamfer ~~assigned to~~ having a geometrically defined cutting edge.

3. (Currently Amended) The tool as claimed in claim 1, wherein ~~or 2, characterized in that~~
all the each support ~~regions can be implemented by means of~~ region comprises a circularly ground
~~chamfers assigned to~~ chamfer having a respective a geometrically defined cutting edge.

4. (Currently Amended) The tool as claimed in claim 1, wherein ~~one of the preceding claims, characterized in that~~ the geometrically defined cutting edge is part of a knife plate.

5. (Currently Amended) The tool as claimed in claim 1, wherein ~~one of the preceding claims, characterized in that~~ at least one of the support region ~~can be implemented by means of regions comprises~~ a guide strip which is supported on the surface of the precision bore during the machining of the ~~latter~~ bore.

6. (Currently Amended) The tool as claimed in claim 1, further comprising a groove in a base ~~one of the preceding claims, characterized in that~~ the honing strip (41) ~~can be inserted into a groove (65) which is introduced into the basic body (67) of the tool (1) and which runs parallel with respect to the a center axis (39) of the tool (1) and the honing strip is in the groove.~~

7. (Currently Amended) The tool as claimed in claim 6, wherein ~~one of the preceding claims, characterized in that~~ the groove (65) has a base (83) and two side faces emanating from the base latter and is preferably of rectangular design, as seen in cross section.

8. (Currently Amended) The tool as claimed in claim 1, wherein ~~one of the preceding claims, characterized in that~~ the honing strip (41) is exchangeable and is capable of being set.

9. (Currently Amended) The tool as claimed in claim 8, further comprising ~~one of the preceding claims, characterized in that~~ the honing strip (41) ~~is held by~~ at least one clamping claw comprising (61, 63) and ~~preferably has~~ at least one clamping groove (91) with a clamping surface (93) in a side face (69) facing the clamping claw and the honing strip is held in the claw.

10. (Currently Amended) The tool as claimed in ~~one of the preceding claims, characterized in that~~ claim 1, wherein the clamping surface (93) is inclined with respect to an imaginary center plane ~~(M)~~ of the honing strip, and ~~(41), preferably at 10°; the clamping surface (93) approaching~~ approaches the center plane ~~(M)~~ from the bottom upward.

11. (Currently Amended) The tool as claimed in claim 1, wherein ~~one of the preceding claims, characterized in that~~ the honing strip (41) ~~is provided with~~ has at least one bore (55, 57, 59) for receiving a first regulating device means (73) of an adjusting device (71), ~~said first regulating means preferably being designed as a regulating screw.~~

12. (Currently Amended) The tool as claimed in claim 11, wherein ~~at least one of the preceding claims, characterized in that~~ the honing strip (41) ~~and/or the basic~~ and a body (67) of the tool ~~(1) are/is~~ is provided with a bore for receiving a second regulating device means (75) of the adjusting device (71), ~~said~~ the second regulating ~~means preferably being designed as device being~~ a thrust piece.

13. (Currently Amended) The tool as claimed in claim 11, wherein ~~one of the preceding claims, characterized in that~~ the regulating device has ~~means (73, 75) have~~ a continuous coolant/lubricant duct ~~(77).~~

14. (Currently Amended) The tool as claimed in claim 11, wherein ~~one of the preceding claims, characterized in that~~ the base (43) of the groove (63) has at least one coolant/lubricant outlet.

15. (Currently Amended) The tool as claimed in ~~claim 11, characterized in that~~ claim 14, wherein the coolant/lubricant outlet is in alignment with ~~the~~ a coolant/lubricant duct (77) ~~provided in~~ of the regulating ~~means~~ device.

16. (Currently Amended) The tool as claimed in claim 11, wherein the honing strip has ~~one of the preceding claims, characterized in that~~ the outer surface that engages (45), coming into engagement with the surface of ~~[[a]]~~ the precision bore during the machining of the bore latter, the outer surface of the honing strip (41) has a coolant/lubricant groove (53) intersecting the bore (55, 57, 59) for receiving the first regulating device means (73).

17. (Currently Amended) The tool as claimed in ~~one of the preceding claims, characterized in that~~ claim 1, further comprising a third machining step ~~is provided~~.

18. (Currently Amended) The tool as claimed in claim 17, wherein ~~characterized in that~~ the third machining step (15) ~~has~~ includes at least one guide strip (47, 47', 49, 51) thereof.

19. (Currently Amended) The tool as claimed in claim 17, wherein ~~one of the preceding claims, characterized in that~~ the tool (1) is of modular construction and each of the machining steps thereof is (3, 9, 15) ~~are~~ exchangeable.

20. (Currently Amended) The tool as claimed in claim 1, wherein ~~one of the preceding claims, characterized in that~~ the connection of the machining steps are connected to one another takes place by ~~means of~~ a precision interface.